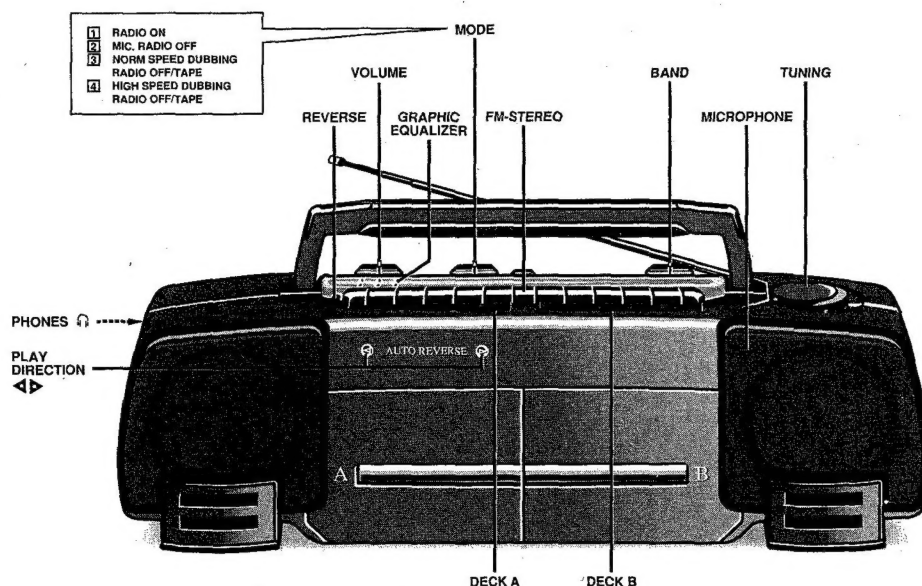


Service Service Service

For repair information of the cassette mechanism see
Service Manual of "Recorders tape deck RDR 1"

Service Manual



(GB)

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified be used.

(NL)

Veiligheidsbepalingen vereisen, dat het apparaat in zijn oorspronkelijke toestand wordt teruggebracht en dat onderdelen, identiek aan de gespecificeerde worden toegepast.

(D)

Bei jeder Reparatur sind die geltenden Sicherheitsvorschriften zu beachten. Der Originalzustand des Geräts darf nicht verändert werden für Reparaturen sind Original-Ersatzteile zu verwenden.

(I)

Le norme di sicurezza esigono che l'apparecchio venga rimesso nelle condizioni originali e che siano utilizzati pezzi di ricambiaggio identici a quelli specificati.

(F)

Les normes de sécurité exigent que l'appareil soit remis à l'état d'origine et que soient utilisées les pièces de rechange identiques à celles spécifiées.

CONNECTIONS AND CONTROLS

REVERSE	mechanical
VOLUME	R414/R464
GRAPHIC EQUALIZER	
100 Hz	R402/R452
1 kHz	R403/R453
10 kHz	R404/R454
MODE	A201
FM-STEREO (LED)	D101
BAND	A101
MICROPHONE	A208
TUNING	C105
PHONES	A205
PLAY DIRECTION	D601/D602



DECK A

Pause	mechanical
Fast Forward	SK1
Rewind	SK1
Play	SK1
Direction	mechanical
Stop/Eject	mechanical

DECK B

Pause	mechanical
Fast Forward	SK2
Rewind	SK2
Play	SK2
Record	A202
Stop/Eject	mechanical

SPECIFICATION (minimum values)

	: 9 V (6xR20)
	: 220 V 50/60 Hz
	: (240 V for /05)
	For adaption see wiring diagram
IF-FM	: 10.7 MHz \pm 90 kHz
IF-AM	: 468 kHz \pm 1 kHz
FM	: 87.5-108 MHz { + 0.5 MHz - 0.3 MHz
MW	: 520-1606 kHz
LW	: 148.5-255 kHz

Tape speed	: 4.76 cm/sec. \pm 2%
Dubbing high speed	: 9.5 cm/sec
Wow and flutter	: \leq 0.35% Typ 0.18%
Freq. response (overall within 8 dB)	
Ferro (FM/tape)	: 250-6300 Hz

Output values

Headphone output A205	: 30-600 Ω
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Adjustment	Cassette	Recorder in position	Apply signal to	Measure on	Read on	Adjust with	Adjust to
Tape speed	3150 Hz of SBC420	PLAY Tape	-	A205	Wow-and flutter meter	Preset in motor	*a 4.76 cm/s
Azimuth R/P head	8 kHz of SBC420	PLAY Tape	-	A205	mV-meter	Left screw R/PB head	Max. output and outp. L \approx outp. R

*a The maximum permissible speed deviation is 2%.
Moreover, the wow-and-flutter value can be read.
This value should not exceed 0.35%

SBC420 = 4822 397 30071

GB WARNING

All ICs and many other semi-conductors are susceptible to electrostatic discharges (ESD). Careless handling during repair can reduce life drastically.
When repairing, make sure that you are connected with the same potential as the mass of the set via a wrist wrap with resistance. Keep components and tools also at this potential.

ESD



NL WAARSCHUWING

Alle IC's en vele andere halfgeleiders zijn gevoelig voor electrostatische ontladingen (ESD).
Onzorgvuldig behandelen tijdens reparatie kan de levensduur drastisch doen verminderen. Zorg ervoor dat u tijdens reparatie via een polsband met weerstand verbonden bent met hetzelfde potentiaal als de massa van het apparaat.
Houd componenten en hulpmiddelen ook op ditzelfde potentiaal.

F ATTENTION

Tous les IC et beaucoup d'autres semi-conducteurs sont sensibles aux décharges statiques (ESD).
Leur longévité pourrait être considérablement écourtée par le fait qu'aucune précaution n'est prise à leur manipulation.
Lors de réparations, s'assurer de bien être relié au même potentiel que la masse de l'appareil et enfilez le bracelet muni d'une résistance de sécurité.
Veiller à ce que les composants ainsi que les outils que l'on utilise soient également à ce potentiel.

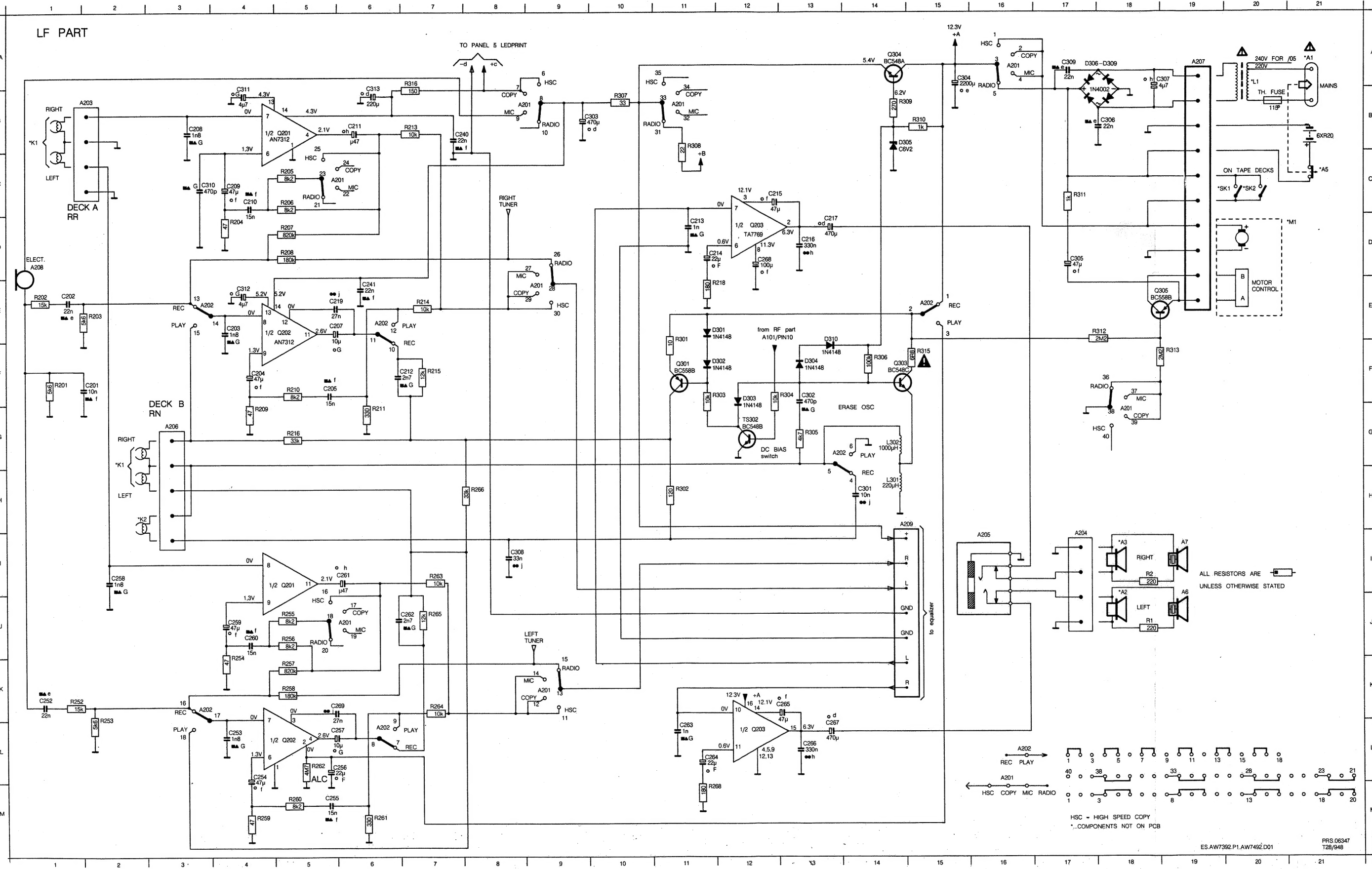
D WARNUNG

Alle ICs und viele andere Halbleiter sind empfindlich gegen elektrostatische Entladungen (ESD).
Unvorsorgfältige Behandlung bei der Reparatur kann die Lebensdauer drastisch vermindern. Sorgen sie dafür, dass Sie im Reparaturfall über ein Pulsarmband mit Widerstand mit dem Massepotential des Gerätes verbunden sind. halten Sie Bauteile und Hilfsmittel ebenfalls auf diesem Potential.

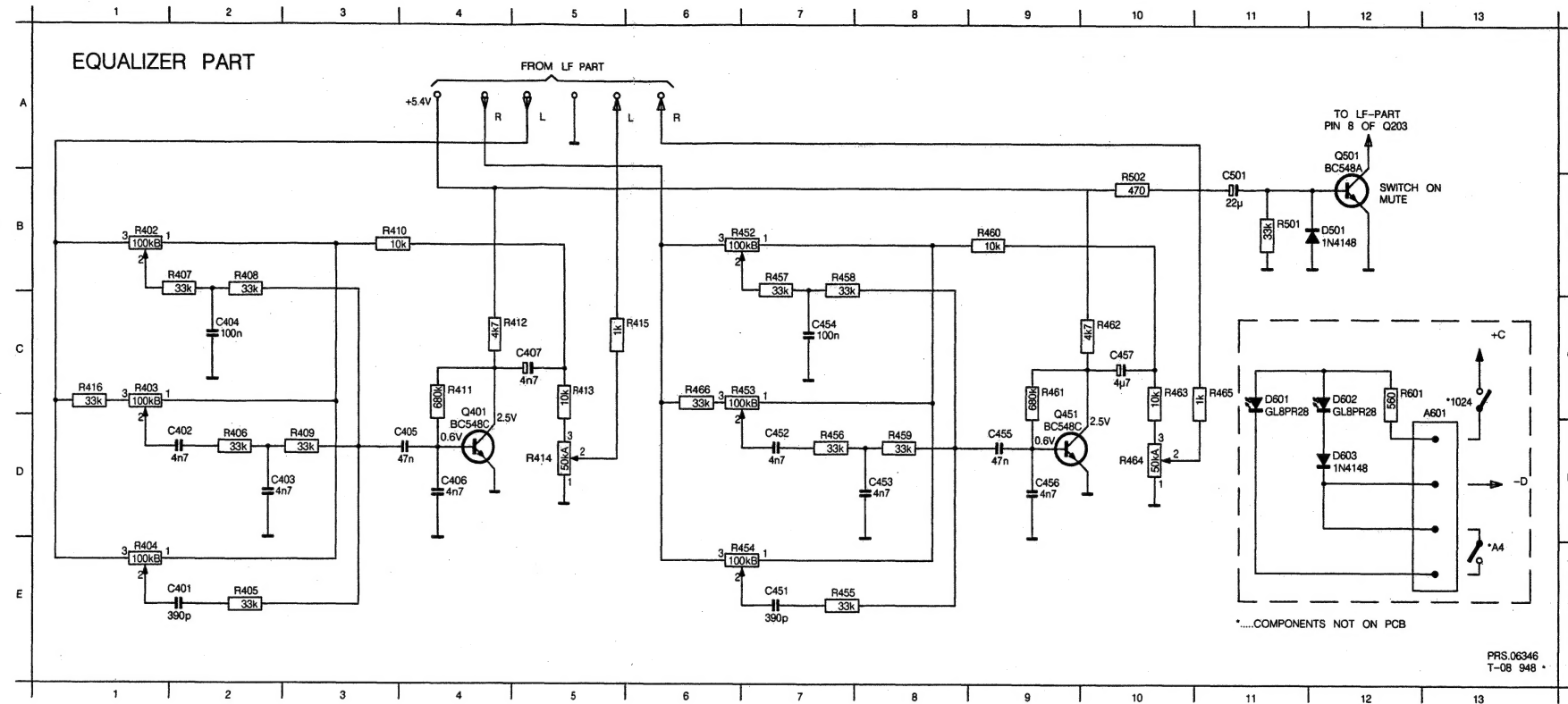
I AVVERTIMENTO

Tutti IC e parecchi semi-conduttori sono sensibili alle scariche statiche (ESD).
La loro longevità potrebbe essere fortemente ridotta in caso di non osservazione della più grande cauzione alla loro manipolazione.
Durante le riparazioni occorre quindi essere collegato allo stesso potenziale che quello della massa dell'apparecchio tramite un braccialetto a resistenza.
Assicurarsi che i componenti e anche gli utensili con quali si lavora siano anche a questo potenziale.

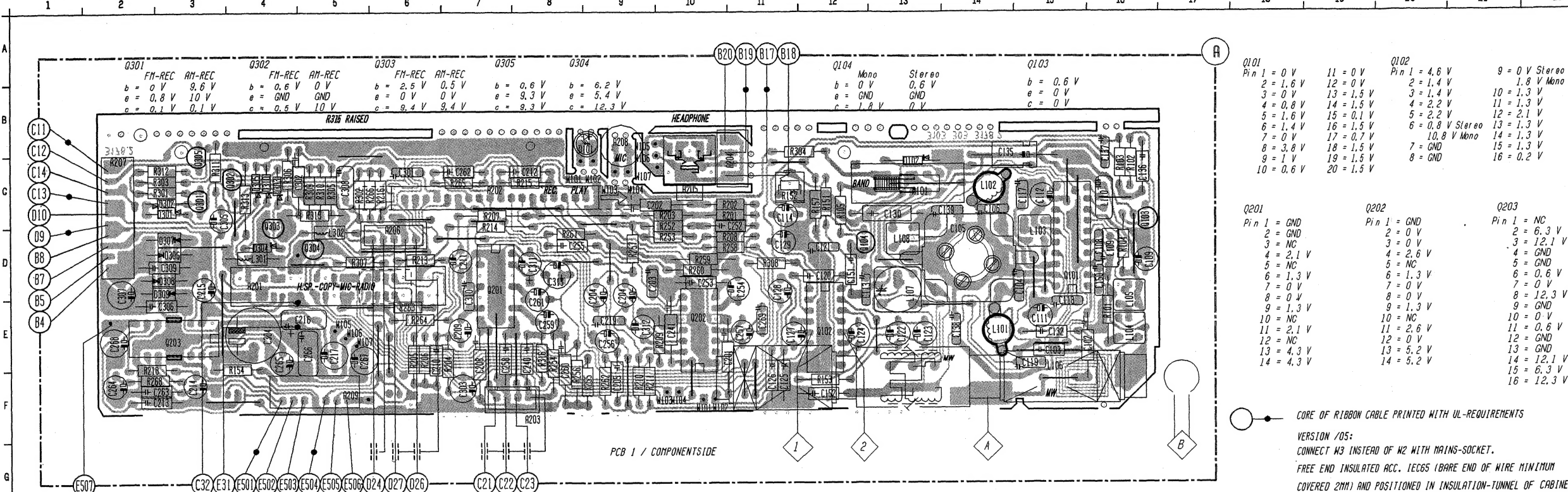
* A2	I 18	* M1	D21	A201	K 9	A202	L 6	A208	D 1	C204	F 4	C212	F 7	C240	B 8	C257	L 6	C264	L 11	C302	F 13	C309	A 17	D306	A 17	Q202	E 5	R1	J 18	R206	C 5	R214	E 7	R255	J 5	R262	L 5	R302	H 11	R309	B 15	C310	C 4
* A3	I 18	* SK1	C20	A201	G 18	A202	L 16	A209	H 15	C205	F 5	C213	D 11	C241	E 6	C258	I 2	C265	K 13	C303	B 10	C313	A 6	D310	E 13	Q203	L 12	R2	I 18	R207	D 5	R215	F 7	R256	J 5	R263	I 7	R303	F 12	R310	B 15	C311	A 4
* A5	C21	* SK2	C20	A202	K 3	A203	B 2	A6	I 19	C207	E 6	C214	D 12	C242	K 1	C259	J 4	C266	L 13	C304	A 15	D301	E 12	Q203	D 12	R201	F 1	R208	D 5	R216	G 5	R257	K 5	R264	K 7	R304	F 13	R311	C 17	C312	E 4		
* K1	B 1	A201	L 16	A202	G 13	A204	I 17	A7	I 19	C208	B 3	C215	C 12	C253	L 4	C267	L 13	C305	D 17	D302	F 12	Q301	F 11	R202	E 1	R209	G 4	R218	E 12	R258	K 5	R265	J 7	R305	G 13	R312	E 18						
* K1	G 2	A201	E 9	A202	E 15	A205	I 16	C201	F 2	C209	C 4	C216	D 13	C254	L 4	C261	I 6	C268	D 12	C306	B 18	D303	I 5	Q303	F 14	R203	E 2	R210	F 5	R252	K 1	R259	M 4	R266	H 8	R306	F 14	R313	F 19				
* K2	H 2	A201	J 6	A202	E 3	A206	G 3	C202	E 1	C210	C 4	C217	D 13	C255	M 5	C262	J 7	C269	K 6	C307	A 19	D304	F 13	Q201	B 5	Q304	A 14	R204	D 4	R211	G 6	R253	K 2	R260	M 5	R268	M 11	R307	B 10	R315	F 15		
* L1	A20	A201	C 6	A202	E 6	A207	A 19	C203	E 4	C211	B 6	C219	E 6	C256	L 6	C263	L 11	C301	H 14	C308	I 8	D305	B 15	Q202	L 5	Q305	E 19	R205	C 5	R213	B 7	R254	J 4	R261	M 6	R301	E 11	R308	B 11	TS302	G 12		



*1024	C13	C402	D 2	C406	D 4	C453	D 8	C457	C10	D602	C12	Q501	A12	R405	E 2	R409	D 3	R413	C 5	R452	B 7	R456	D 7	R460	B 9	R464	D10	R502	B10
*A4	E13	C403	D 3	C407	C 5	C454	C 7	C501	B11	D603	D12	R406	D 2	R410	B 3	R414	D 5	R453	C 7	R457	B 7	R461	C 9	R465	C11	R601	C12		
A601	C13	C404	C 2	C451	E 7	C455	D 9	D501	B12	Q401	C 4	R403	C 1	R407	B 2	R411	C 4	R415	C 8	R454	E 7	R458	B 7	R462	C10	R466	C 6		
C401	E 2	C405	D 4	C452	D 7	C456	D 9	D601	C11	Q451	C 9	R404	E 1	R408	B 2	R412	C 5	R416	C 1	R455	E 7	R459	D 8	R463	C10	R501	B11		



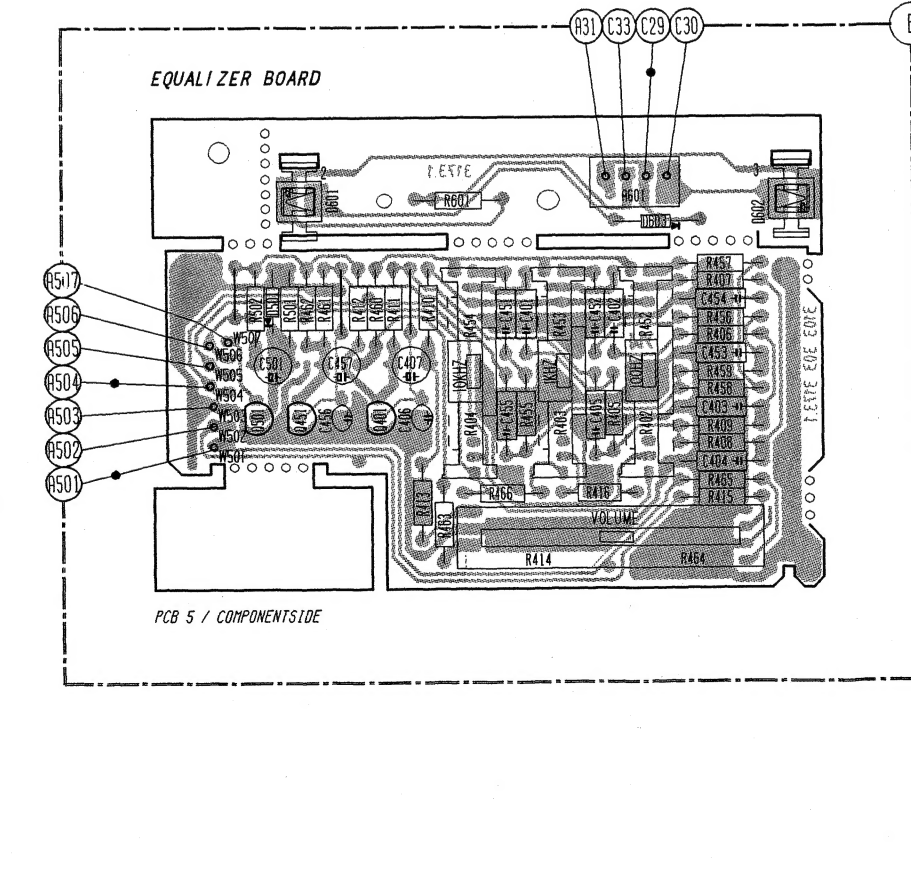
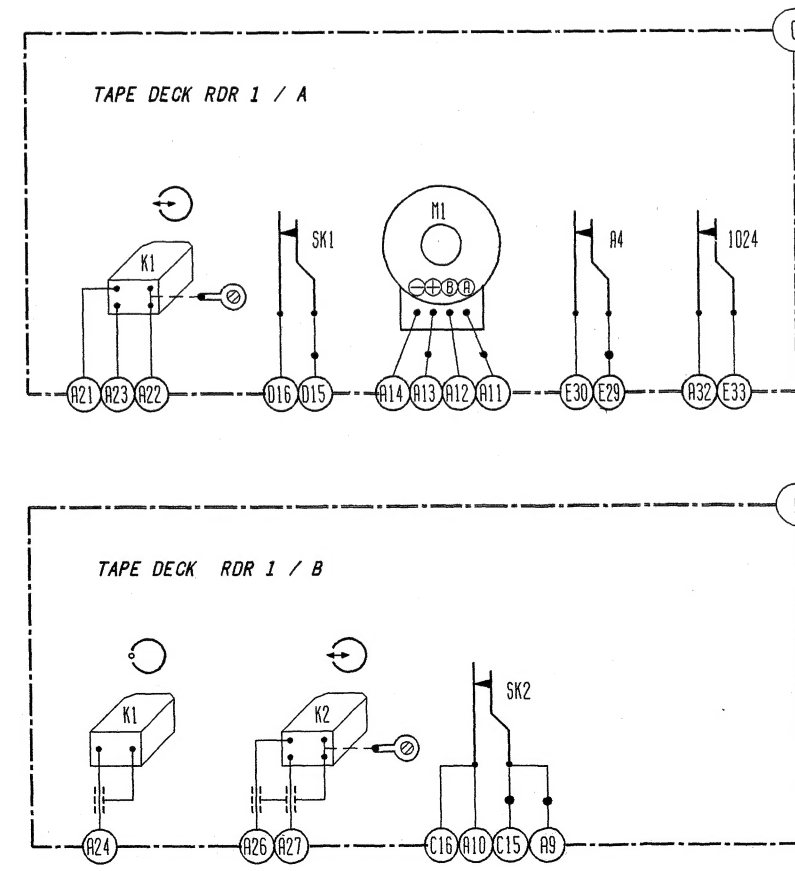
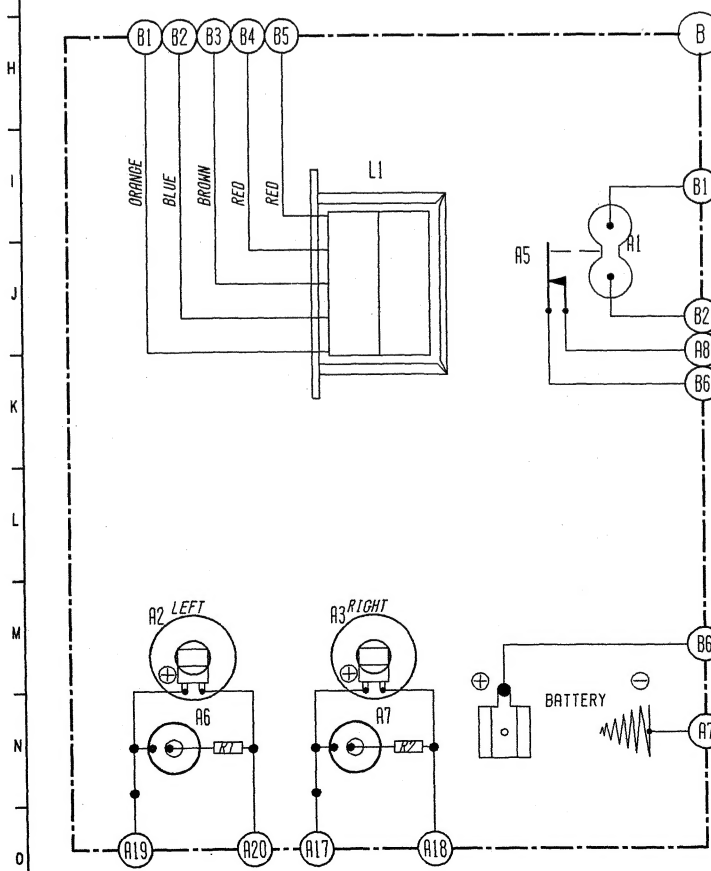
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3	121	C103	E15	C120	D12	C136	C16	C208	E 7	C252	D11	C265	E 4	C309	D 3	C452	J19	D305	C 4	L104	E16	Q201	D 7	R103	C16	R206	E 6	R254	E 8	R268	F 2	R313	C 4	R412	J17	R460	J17	W102	C 9	W503	K16
R101	C13	C104	D15	C121	D12	C137	B16	C209	E 7	C253	D10	C266	E 5	C310	D 7	C453	K20	D306	D 3	L105	E16	Q202	E10	R104	D16	R207	C 7	R255	F 9	R301	C 3	R315	C 5	R413	L18	R461	J17	W103	F10	W504	K16
R201	D 4	C105	D14	C122	E13	C138	E14	C210	E 6	C254	D11	C267	E 5	C311	D 8	C454	J20	D307	D 3	L106	F15	Q203	E 3	R105	C12	R208	D11	R256	F 8	R302	C 5	R316	E 8	R414	L19	R462	J17	W103	C 9	W505	K16
R202	C 7	C106	C14	C123	E13	C139	C14	C211	D 7	C255	D 8	C268	E 2	C312	E 9	C455	K19	D308	D 3	L107	D13	Q301	C 3	R151	C12	R209	E10	R257	D 9	R303	C 3	R402	K20	R415	L20	R463	L18	W104	F10	W506	K16
R203	F 8	C108	D16	C124	E12	C150	D16	C212	C 8	C256	E 9	C269	E11	C313	D 8	C456	K17	D309	D 3	L108	D13	Q302	C 4	R152	C11	R210	F 9	R258	D11	R304	C12	R403	K19	R416	L19	R464	L20	W104	C 9	W507	J16
R204	C11	C109	D16	C125	F11	C151	D12	C213	F 3	C257	E11	C301	C 6	C401	J19	C457	K17	D310	C 4	L109	D16	Q303	D 4	R153	F12	R211	F 9	R259	D10	R305	C 5	R404	K18	R452	J20	R465	L20	W105	E 5		
R205	C10	C111	E15	C126	F11	C152	F12	C214	F 3	C258	E 7	C302	C 5	C402	J20	C501	K17	D501	J17	L110	C16	Q304	D 5	R154	F 4	R212	D 6	R260	D10	R306	C 4	R405	K20	R453	J19	R466	L19	W105	B 9		
R206	D 6	C112	C15	C127	E11	C201	E11	C215	D 3	C259	E 8	C303	F 7	C403	K20	D101	B 9	D601	I17	L301	D 4	Q305	C 3	R157	C12	R214	D 7	R261	D 8	R307	D 5	R406	J20	R454	J18	R501	J17	W106	E 5		
R207	C 2	C113	D13	C128	D11	C202	C10	C216	E 5	C260	F 8	C304	E 4	C404	L20	D102	C13	D602	I21	L302	D 5	Q401	K17	R201	C11	R215	C 8	R262	F 9	R308	D11	R407	J20	R455	K19	R502	J16	W106	C 9		
R208	B 9	C114	C11	C129	D11	C203	D10	C217	E 5	C261	E 8	C305	C 4	C405	K19	D301	C 3	D603	I20	Q101	D15	Q451	K17	R202	C11	R216	C 6	R263	E 6	R309	C 5	R408	K20	R456	J20	R601	I18	W107	E 5		
R209	F 5	C117	E15	C130	C13	C204	D 9	C219	E 9	C262	C 7	C306	E 3	C406	K18	D302	C 3	L101	E14	Q102	E12	Q501	K16	R203	C10	R218	F 2	R264	E 6	R310	C 5	R409	K20	R457	J20	W101	F10	W107	C 9		
R601	I20	C118	E15	C132	E15	C204	D 9	C240	E 8	C263	F 3	C307	D 2	C407	K18	D303	C 4	L102	C14	Q103	C16	R101	E16	R204	E 7	R252	D10	R265	C 7	R311	C 3	R410	J18	R458	J20	W101	C 8	W501	K16		



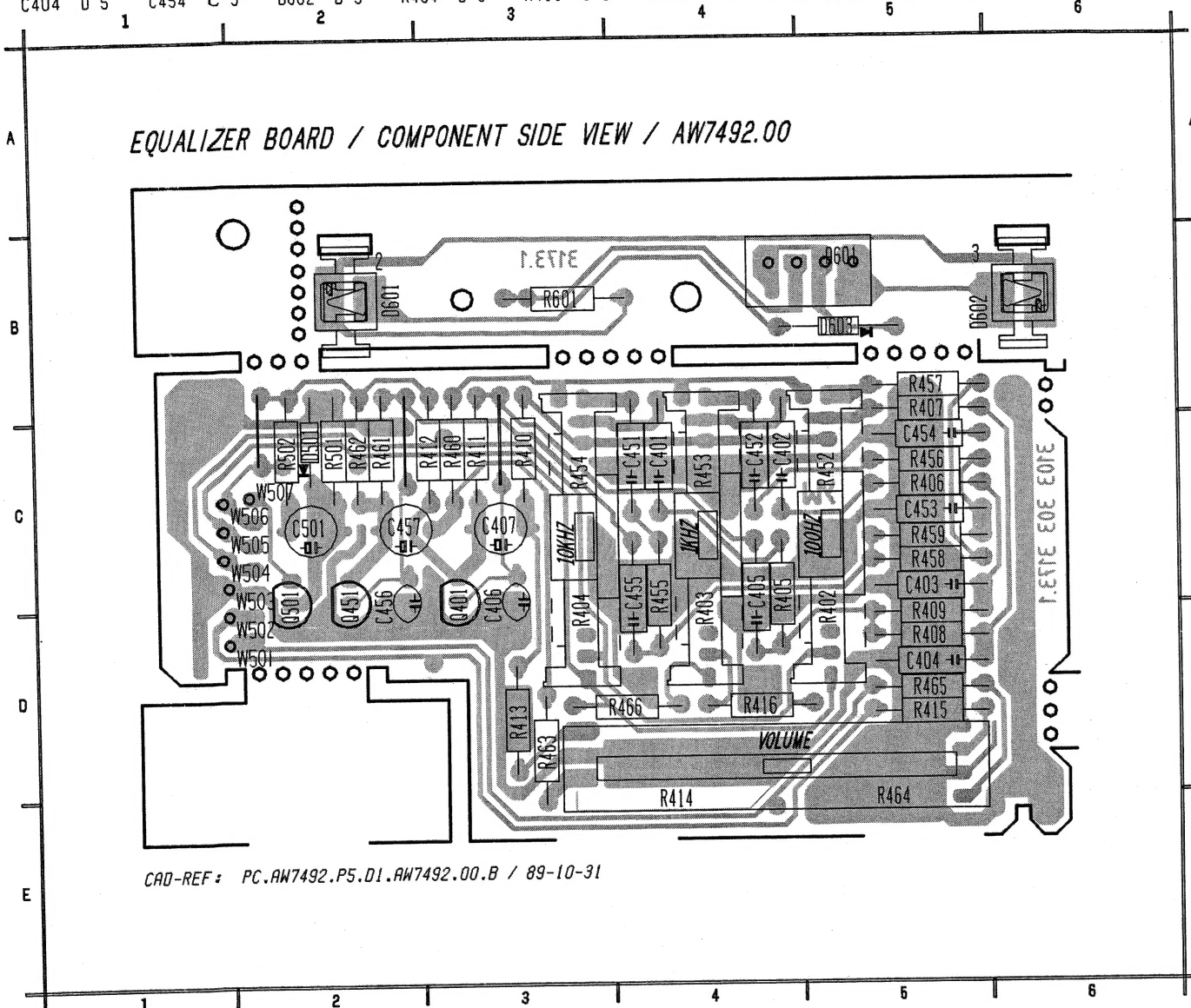
Q101 Pin 1 = 0 V 2 = 1.6 V 3 = 0 V 4 = 0.8 V 5 = 1.6 V 6 = 1.4 V 7 = 0 V 8 = 3.8 V 9 = 1 V 10 = 0.6 V	Q102 Pin 1 = 4.6 V 2 = 1.4 V 3 = 1.5 V 4 = 1.5 V 5 = 0.1 V 6 = 0.8 V Stereo 7 = 0.7 V 8 = 1.5 V 9 = 1.5 V 10 = 1.5 V	Q103 Pin 1 = 0 V Stereo 2 = 1.8 V Mono 3 = 1.3 V 4 = 1.3 V 5 = 2.2 V 6 = 1.3 V 7 = 1.3 V 8 = 1.3 V 9 = 1.3 V 10 = 0.2 V
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Q201 Pin 1 = GND 2 = GND 3 = NC 4 = 2.1 V 5 = NC 6 = 1.3 V 7 = 0 V 8 = 0 V 9 = 1.3 V 10 = NC 11 = 2.1 V 12 = NC 13 = 4.3 V 14 = 4.3 V	Q202 Pin 1 = GND 2 = 0 V 3 = 0 V 4 = 2.6 V 5 = NC 6 = 1.3 V 7 = 0 V 8 = 0 V 9 = 1.3 V 10 = NC 11 = 2.6 V 12 = 0 V 13 = 5.2 V 14 = 5.2 V	Q203 Pin 1 = NC 2 = 6.3 V 3 = 12.1 V 4 = GND 5 = GND 6 = 0.6 V 7 = 0 V 8 = 12.3 V 9 = GND 10 = 0 V 11 = 0.6 V 12 = GND 13 = GND 14 = 12.1 V 15 = 6.3 V 16 = 12.3 V
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CORE OF RIBBON CABLE PRINTED WITH UL-REQUIREMENTS
 VERSION /05:
 CONNECT M3 INSTEAD OF M2 WITH MAINS-SOCKET.
 FREE END INSULATED ACC. IEC65 (BARE END OF WIRE MINIMUM COVERED 2MM) AND POSITIONED IN INSULATION-TUNNEL OF CABINET



2	B 2	C405	C 4	C455	C 4	D603	B 5	R405	C 4	R412	C 3	R454	C 3	R461	C 2	R502	C 2
3	B 5	C406	C 3	C456	C 2	Q401	C 3	R406	C 5	R413	D 3	R455	C 4	R462	C 2	R601	B 3
A601	B 5	C407	C 3	C457	C 2	Q451	C 2	R407	B 5	R414	E 4	R456	C 5	R463	D 3		
C401	C 4	C451	C 4	C501	C 2	Q501	C 2	R408	D 5	R415	D 5	R457	B 5	R464	E 5		
C402	C 4	C452	C 4	D501	C 2	R402	D 5	R409	D 5	R416	D 4	R458	C 5	R465	D 5		
C403	C 5	C453	C 5	D601	B 2	R403	D 4	R410	C 3	R452	C 5	R459	C 5	R466	D 4		
C404	D 5	C454	C 5	D602	B 5	R404	D 3	R411	C 3	R453	C 4	R460	C 3	R501	C 2		



ELECTRICAL PARTSLIST

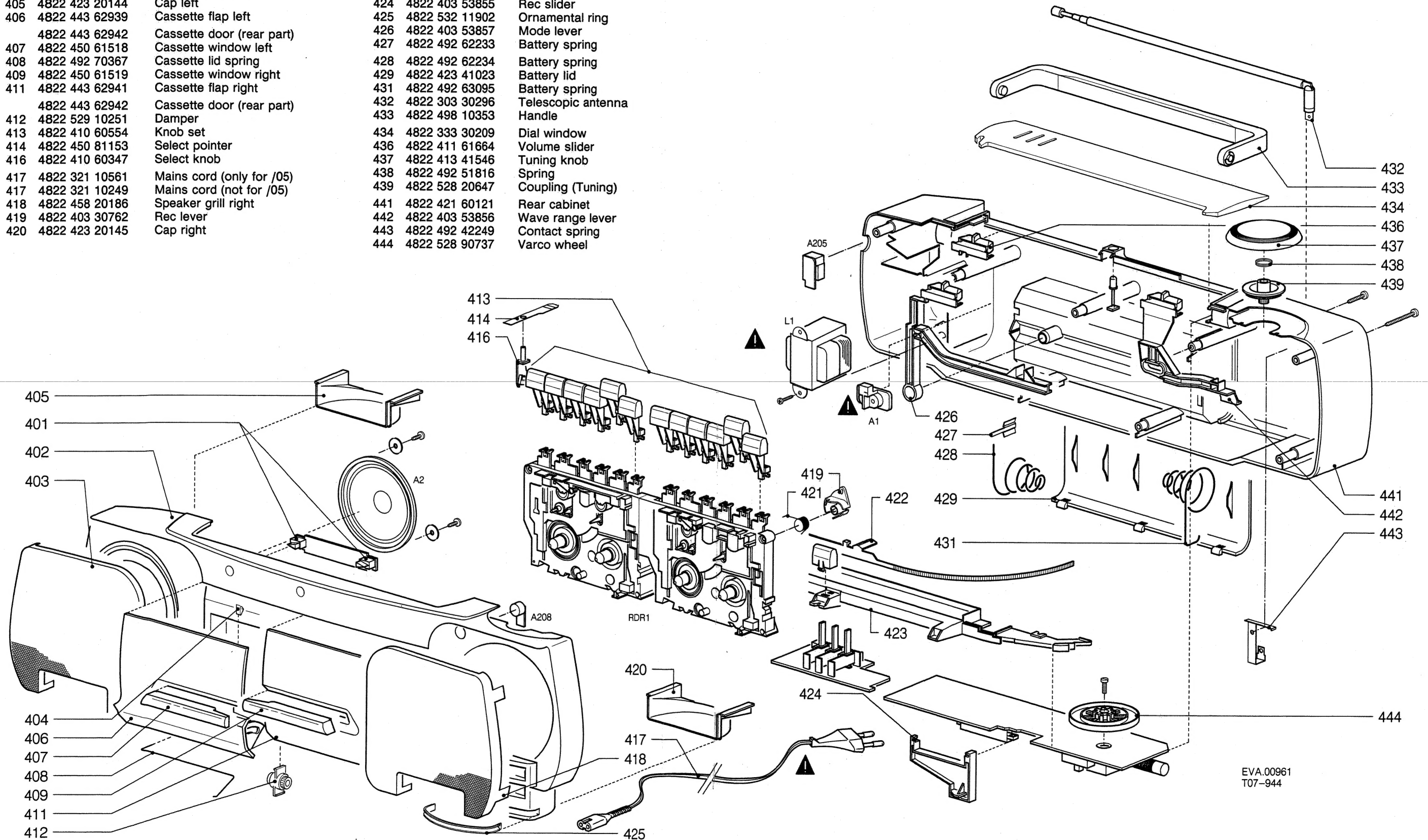
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<div> <div></div> <div>Q101</div> <div>4822 209 71836</div> <div>TEA5591/N3</div> </div>	<div> <div></div> <div>Q102</div> <div>4822 209 71321</div> <div>AN7411</div> </div>	<div> <div></div> <div>Q201</div> <div>4822 209 70997</div> <div>AN7312</div> </div>	<div> <div></div> <div>Q202</div> <div>4822 209 70997</div> <div>AN7312</div> </div>
<div> <div></div> <div>R152</div> <div>4822 100 20166</div> <div>VCO</div> </div>	<div> <div></div> <div>R402</div> <div>4822 100 11582</div> <div>Equalizer 100 Hz</div> </div>	<div> <div></div> <div>R452</div> <div>4822 100 11582</div> <div>Equalizer 1 kHz</div> </div>	<div> <div></div> <div>R403</div> <div>4822 100 11582</div> <div>Equalizer 1 kHz</div> </div>
<div> <div></div> <div>R404</div> <div>4822 100 11582</div> <div>Equalizer 10 kHz</div> </div>	<div> <div></div> <div>R454</div> <div>4822 100 11582</div> <div>Equalizer 10 kHz</div> </div>	<div> <div></div> <div>R414</div> <div>4822 100 11583</div> <div>Volume</div> </div>	<div> <div></div> <div>Q103</div> <div>4822 130 40937</div> <div>BC548B</div> </div>
<div> <div></div> <div>Q104</div> <div>4822 103 40937</div> <div>BC548B</div> </div>			<div> <div></div> <div>Q302</div> <div>4822 130 40973</div> <div>BC548B</div> </div>
			<div> <div></div> <div>Q303</div> <div>4822 130 44196</div> <div>BC548C</div> </div>
			<div> <div></div> <div>Q304</div> <div>4822 130 40948</div> <div>BC548A</div> </div>
			<div> <div></div> <div>Q305</div> <div>4822 130 44197</div> <div>BC558B</div> </div>
			<div> <div></div> <div>Q401</div> <div>4822 130 44196</div> <div>BC548C</div> </div>
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			<div> <div></div> <div>L102</div> <div>4822 156 30947</div> </div>
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			<div> <div></div> <div>L302</div> <div>4822 157 53792</div> </div>
			<div> <div></div> <div>Miscellaneous</div> </div>
			<div> <div></div> <div>A1</div> <div>4822 265 20318</div> <div>Mains socket</div> </div>
			<div> <div></div> <div>A101</div> <div>4822 277 10957</div> <div>Wave range</div> </div>
			<div> <div></div> <div>A2/A3</div> <div>4822 240 40182</div> <div>Loudspeaker</div> </div>
			<div> <div></div> <div>A6/A7</div> <div>4822 240 70194</div> <div>Piezo tweeter</div> </div>
			<div> <div></div> <div>A201</div> <div>4822 277 21198</div> <div>Function switch</div> </div>
			<div> <div></div> <div>A202</div> <div>4822 277 20594</div> <div>Rec/Pb switch</div> </div>
			<div> <div></div> <div>A205</div> <div>4822 267 40876</div> <div>Headphone socket</div> </div>
			<div> <div></div> <div>A208</div> <div>4822 242 30121</div> <div>Microphone</div> </div>
			<div> <div></div> <div>L1</div> <div>4822 146 21225</div> <div>Transformer</div> </div>

<div> <div></div> <div>Carbon film</div> <div>0.2 W</div> <div>70°C</div> <div>5%</div> </div>	<div> <div></div> <div>Carbon film</div> <div>0.33 W</div> <div>70°C</div> <div>5%</div> </div>	<div> <div></div> <div>Metal film</div> <div>0.33 W</div> <div>70°C</div> <div>5%</div> </div>	<div> <div></div> <div>Carbon film</div> <div>0.5 W</div> <div>70°C</div> <div>5%</div> </div>	<div> <div></div> <div>Carbon film</div> <div>0.67 W</div> <div>70°C</div> <div>5%</div> </div>	<div> <div></div> <div>Carbon film</div> <div>1.15 W</div> <div>70°C</div> <div>5%</div> </div>	<div> <div></div> <div>Ceramic plate</div> <div>Tuning ≤ 120 pF NP.0</div> <div>Others</div> <div>2%</div> <div>-20/+80%</div> </div>	<div> <div></div> <div>Polyester flat foil</div> <div>10%</div> </div>	<div> <div></div> <div>Metalized polyester flat film</div> <div>10%</div> </div>	<div> <div></div> <div>Polyester flat foil small size (Mylar)</div> <div>10%</div> </div>	<div> <div></div> <div>Polystyrene film/foil</div> <div>1%</div> </div>	<div> <div></div> <div>Tubular ceramic</div> </div>	<div> <div></div> <div>Miniature single</div> </div>	<div> <div></div> <div>Subminiature tantalum</div> <div>± 20%</div> </div>	<div> <div></div> <div>Chip component</div> </div>

*a = 2,5 V
b = 4 V
c = 6,3 V
d = 10 V
e = 16 V
f = 25 V
g = 40 V
h = 63 V
j = 100 V
l = 125 V
m = 150 V
n = 160 V
q = 200 V
r = 250 V
s = 300 V
t = 350 V
u = 400 V
v = 500 V
w = 630 V
x = 1000 V
A = 1,6 V
B = 6 V
C = 12 V
D = 15 V
E = 20 V
F = 35 V
G = 50 V
H = 75 V
I = 80 V

MECHANICAL PARTSLIST

401	4822 256 91544	Led holder	421	4822 492 70368	Rec spring
402	4822 426 51404	Front	422	4822 450 81155	Pointer
403	4822 458 20185	Speaker grill left	423	4822 423 41035	Cover plate
405	4822 423 20144	Cap left	424	4822 403 53855	Rec slider
406	4822 443 62939	Cassette flap left	425	4822 532 11902	Ornamental ring
	4822 443 62942	Cassette door (rear part)	426	4822 403 53857	Mode lever
407	4822 450 61518	Cassette window left	427	4822 492 62233	Battery spring
408	4822 492 70367	Cassette lid spring	428	4822 492 62234	Battery spring
409	4822 450 61519	Cassette window right	429	4822 423 41023	Battery lid
411	4822 443 62941	Cassette flap right	431	4822 492 63095	Battery spring
	4822 443 62942	Cassette door (rear part)	432	4822 303 30296	Telescopic antenna
412	4822 529 10251	Damper	433	4822 498 10353	Handle
413	4822 410 60554	Knob set	434	4822 333 30209	Dial window
414	4822 450 81153	Select pointer	436	4822 411 61664	Volume slider
416	4822 410 60347	Select knob	437	4822 413 41546	Tuning knob
417	4822 321 10561	Mains cord (only for /05)	438	4822 492 51816	Spring
417	4822 321 10249	Mains cord (not for /05)	439	4822 528 20647	Coupling (Tuning)
418	4822 458 20186	Speaker grill right	441	4822 421 60121	Rear cabinet
419	4822 403 30762	Rec lever	442	4822 403 53856	Wave range lever
420	4822 423 20145	Cap right	443	4822 492 42249	Contact spring
			444	4822 528 90737	Varco wheel



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